



STANDARD

Printing Company

FILE ASSEMBLY GUIDE

Standard Printing General File Guidelines	
Printing Process	offset
Print Substrate	70 or 80# CIS Litho Label
Panel Roll Over	0.25
Converting Print to Cut Allowances	3/8"
Upc Size / BWR / Quiet Zone	No BWR required
Bleed	0.25
Min Distance to Trim/Fold	0.125
Min Type Font Size Pos / Neg	6 pt.
Min Type Body Thickness P/N	1 pt.
Min Size For ® © ™	1 pt.
Min Line Weight Pos / Neg	1 pt.
Line Work Trap Min / Max	.004"
CT Trap Min / Max	.004"
Metallic Trap Min / Max	.004"
Minimum Hold back	.004"
Dot in File Min / Max	2 - 98%
Total Ink Coverage	300
Dot Shape	Euclidian
Linescreen(s)	200 Line
Contract Proof	Epson
Proof Push Curve	Gracol 2013
Proof Substrate	Moab Semi-gloss
Final File Format	All Adobe
File Resolution	300 dpi @ 100%
Dot Gain Compensation (DGC)	None
Plate Type	Kodak Trillian
Plate Caliper	.012 & .015